

Classification of acoustic emission signals in material defectoscopy based on statistics and machine learning

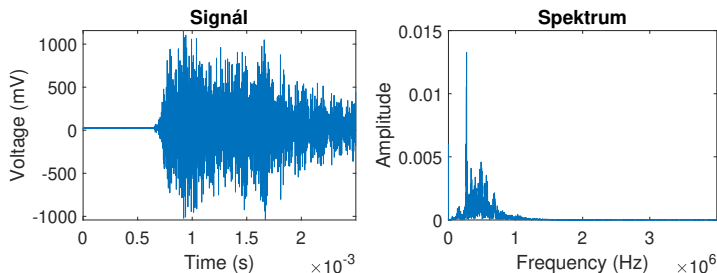
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Signal

- ▶ Pretrigger, noise threshold, recording frequency 4 MHz
- ▶ Spectrum obtained through FFT

$$S_f = \frac{|\tilde{S}_f|}{\sum_{f=0}^{T-1} |\tilde{S}_f|}$$



Obrázek: Example of acoustic emission signal and its spectrum

Signal attributes

- ▶ Attribute M :

$$M = \arg \max_{t \in [0, T-1]} |x_t|$$

- ▶ Attribute P :

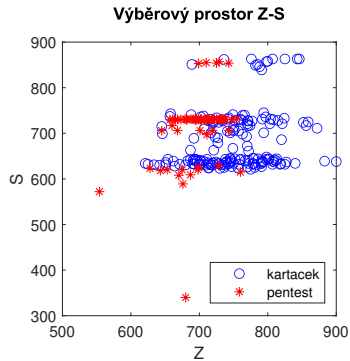
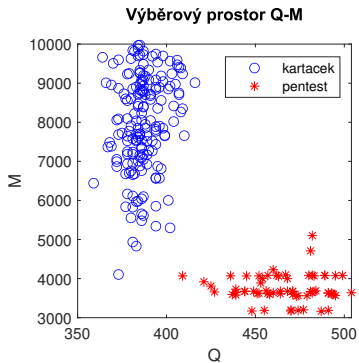
$$P = \frac{1}{T} \sum_{f=0}^{T-1} f S_f$$

- ▶ Attribute Q_β :

$$Q_\beta = \min \left\{ F \in [0, T-1] : \sum_{f=0}^F |X_f| \geq \beta \right\} \quad \text{pro } \beta \in (0, 1)$$

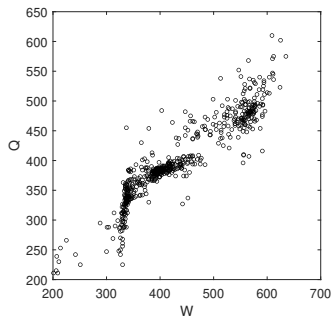
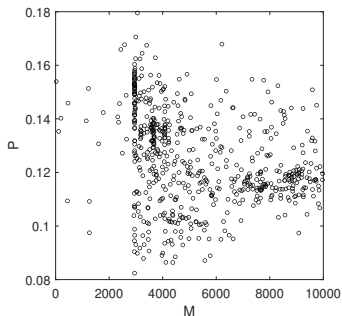
- ▶ $Z_C, W_\alpha, S_\gamma,$

Attribute comparison



Classification

- ▶ Processed cloud of data $\{x_1, \dots, x_n\} \subset \mathbb{R}^p$
- ▶ Supervised \times unsupervised methods
- ▶ Determining number of clusters



Obrázek: Examples of data clouds

Divisive method

Model Based Clustering

- ▶ Distribution mixture: $p(x) = \sum_{j=1}^M \alpha_j p_j(x)$, where $\sum_{j=1}^M \alpha_j = 1$
- ▶ Only considering normal distribution $p_j = p_j(x|\theta_j)$
- ▶ We maximize likelihood

$$L(\theta_k, \tau_k, z_{ik}|x) = \prod_{i=1}^n \prod_{k=1}^M \tau_k^{z_{ik}} p_k(x_i|\theta_k)^{z_{ik}},$$

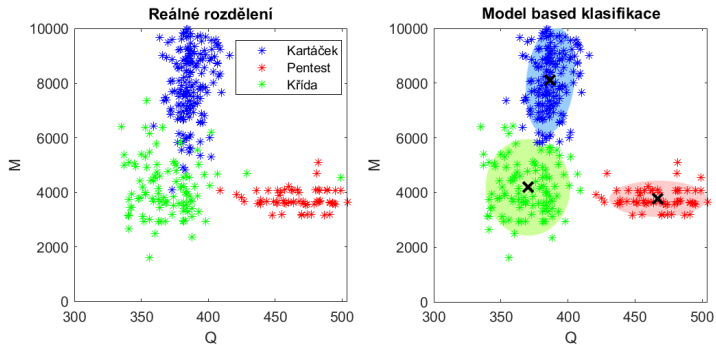
$$\text{where } \tau_k \geq 0, \forall k \in \hat{M} \quad \& \quad \sum_{k=1}^M \tau_k = 1$$

- ▶ Unknown $z_{ik} \Rightarrow$ EM algorithm, we maximize

$$E_z(l(\theta_k, \tau_k, z_{ik}|x)|\theta_k, \tau_k, x)$$

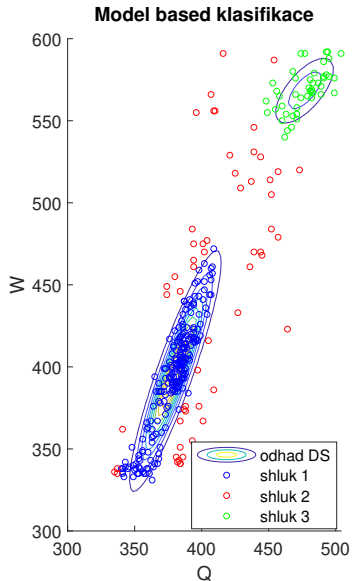
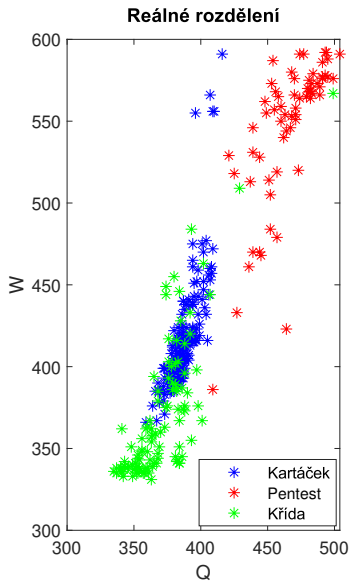
- ▶ Training data sets $T_i \quad i \in M \quad M = \#\text{clusters}$

Model Based Clustering

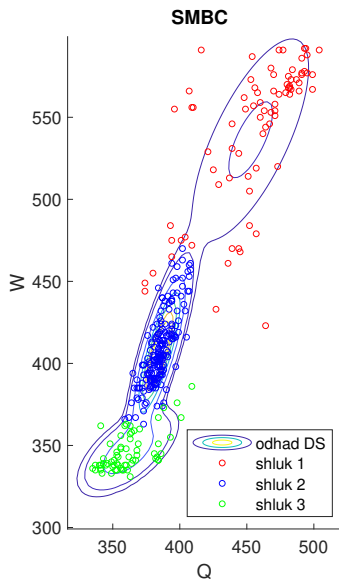
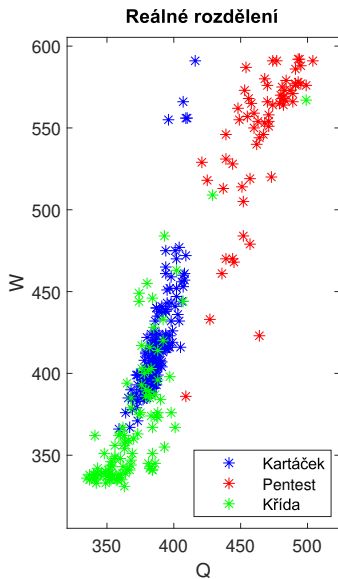


Obrázek: Classification using MBC

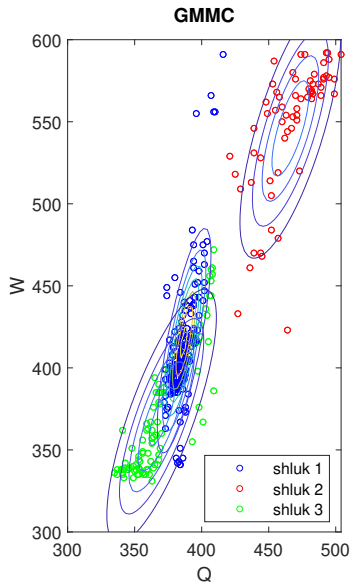
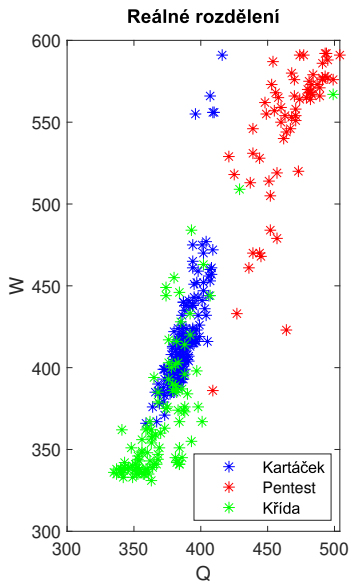
Model Based Clustering



Supervised Model Based Clustering



Gaussian Mixture Model Clustering



Supervised Kernel Density Estimation Clustering

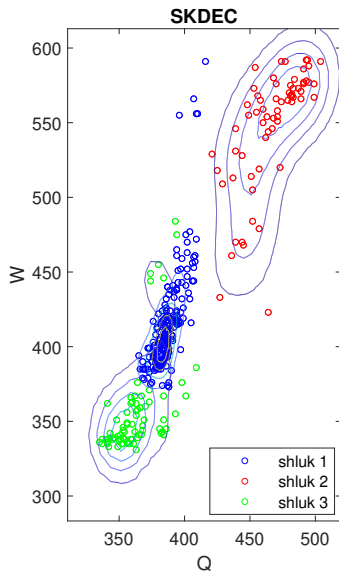
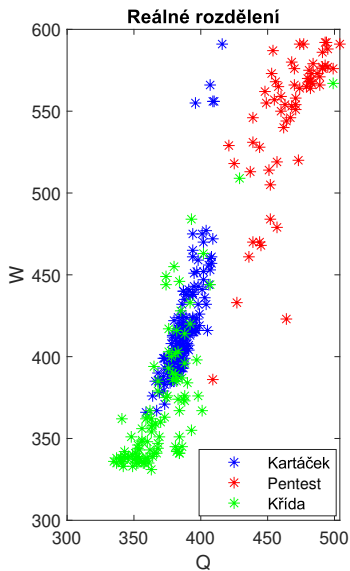
- ▶ We estimate kernel densities

$$\hat{f}_i(t) = \frac{1}{n_i h} \sum_{j=1}^{n_i} K\left(\frac{t - t_j}{h}\right) \quad i \in \widehat{M},$$

where $t_j \in T_i$, M is # clusters.

- ▶ We calculate values $\hat{f} = (\hat{f}_1(x_j), \dots, \hat{f}_M(x_j))$ in each point we classify
- ▶ x_j belongs to k -th cluster if $k = \arg \max_{j \in M} \hat{f}_j(t)$

Supervise Kernel Density Estimation Clustering



Supervised Divergence Decision Trees

- ▶ Binary classification into classes $\omega_S \times \omega_B$
- ▶ In each node
 1. Density estimation on different attribute spaces
 2. Minimalization of Rényi divergence between w_S, w_B density estimates
 3. KDE separation of data
 4. Splitting data into two children
- ▶ We apply binary classification to each type of signal against the others
- ▶ Result is a $n \times M$ matrix of probabilities that x_i belongs to j -th cluster

Comparison

- ▶ Results of classification in % of correctly classified signals

	DIV	MBC	SMBC	GMMC	SKDEC	SDDT
2 soubory [M,W]	97,48	96,64	99,16	100	99,16	96,64
5 souborů [P,Z]	X	81,40	88,70	92,03	91,03	89,20

