

Classification of acoustic emission signals in material defectoscopy based on statistics and machine learning

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Signal generation

Zkušební těleso

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Figure: Experimental body

Signal generation



Figure: Experiment configuration

Signal generation



Figure: Signal inducing items

Signal

- ▶ Oscilloscope + Matlab sampling software
- ▶ Different spectral characteristics of sensors

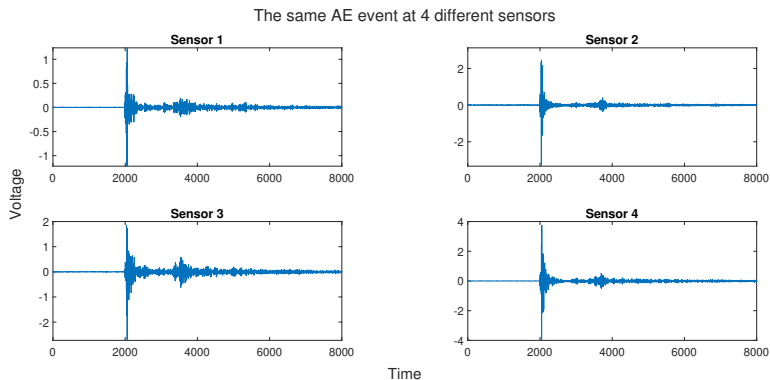


Figure: Signal example

Signal attributes

- ▶ Self generated attributes

- ▶ Attribute P : $P = \frac{1}{T} \sum_{f=0}^{T-1} f S_f$

- ▶ Attribute Z :

$$Z_c = \sum_{t=\bar{t}}^{T-1} \delta(x_t), \quad \delta(x_t) = \begin{cases} 1 & \text{if } (x_t x_{t+1}) = -1, \\ 0 & \text{otherwise.} \end{cases}$$

- ▶ Attribute computing package

- ▶ Highly comparative time-series analysis (hctsa)
 - ▶ Feature subset Catch22

Fulcher Ben D., Little Max A. and Jones Nick S. 2013 Highly comparative time-series analysis: the empirical structure of time series and their methods. J. R. Soc. Interface. 1020130048.

Model Based Clustering

- ▶ Mixture of normal distributions: $p(x|\theta) = \sum_{j=1}^M \alpha_j p_j(x|\theta_j)$,
where $\sum_{j=1}^M \alpha_j = 1$
- ▶ We maximize likelihood

$$L(\theta_k, \tau_k, z_{ik}|x) = \prod_{i=1}^n \prod_{k=1}^M \tau_k^{z_{ik}} p_k(x_i|\theta_k)^{z_{ik}},$$

$$\text{where } \tau_k \geq 0, \forall k \in \hat{M} \quad \& \quad \sum_{k=1}^M \tau_k = 1$$

- ▶ Unknown $z_{ik} \Rightarrow$ EM algorithm, we maximize

$$E_z(l(\theta_k, \tau_k, z_{ik}|x)|\theta_k, \tau_k, x)$$

Model Based Clustering

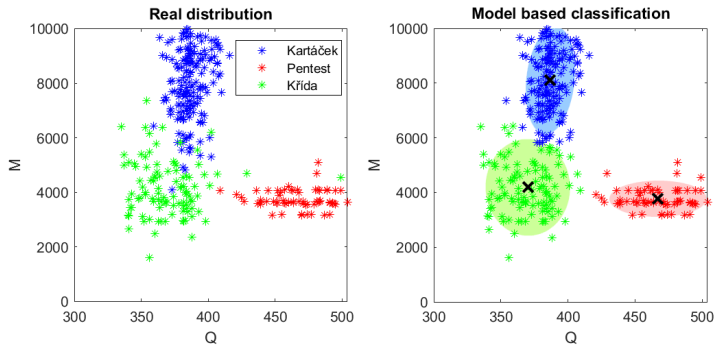


Figure: Caption

Supervised Kernel Density Estimation Clustering

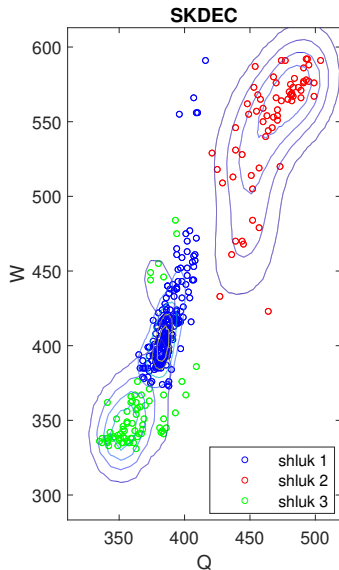
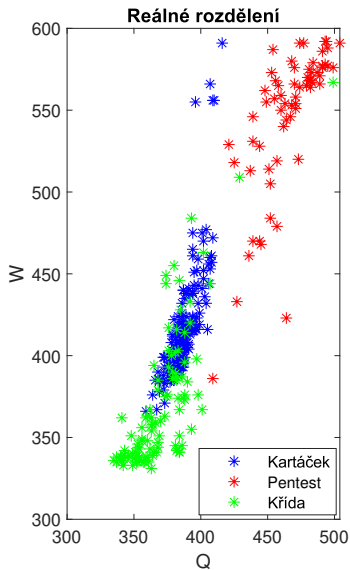
- ▶ We estimate kernel densities

$$\hat{f}_i(t) = \frac{1}{n_i h} \sum_{j=1}^{n_i} K\left(\frac{t - t_j}{h}\right) \quad i \in \widehat{M},$$

where $t_j \in T_i$, M is # clusters.

- ▶ We calculate values $\hat{f} = (\hat{f}_1(x_j), \dots, \hat{f}_M(x_j))$ in each point we classify
- ▶ x_j belongs to k -th cluster if $k = \arg \max_{j \in M} \hat{f}_j(t)$

Supervise Kernel Density Estimation Clustering



Classification

1. Quality of attributes in classification
2. Comparison of classification methods

Quality of attributes in classification

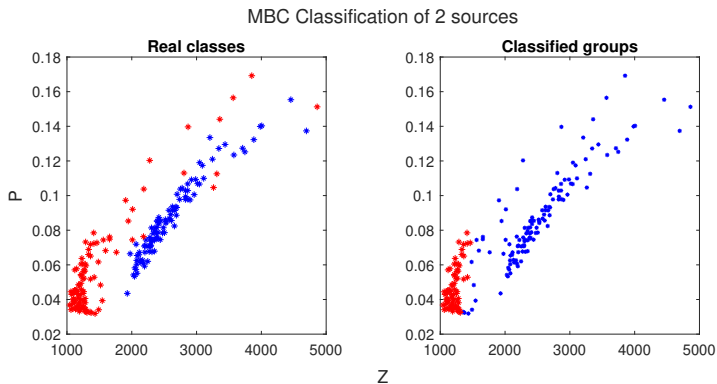


Figure: Classification using MBC on Z-P feature space - 86,5% success rate

Quality of attributes in classification

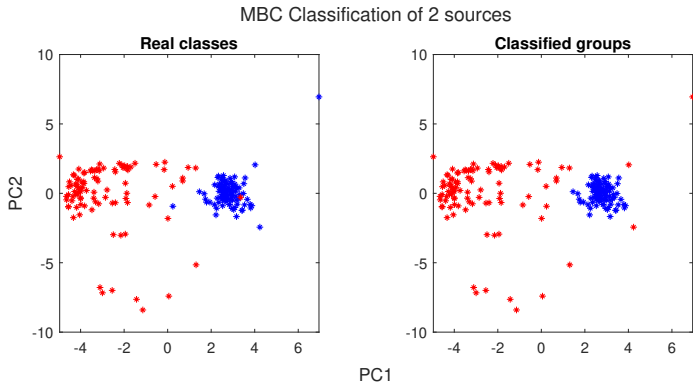


Figure: Classification using MBC on first two principle components of catch22 attributes - 97,5% success rate

Comparison of classification methods

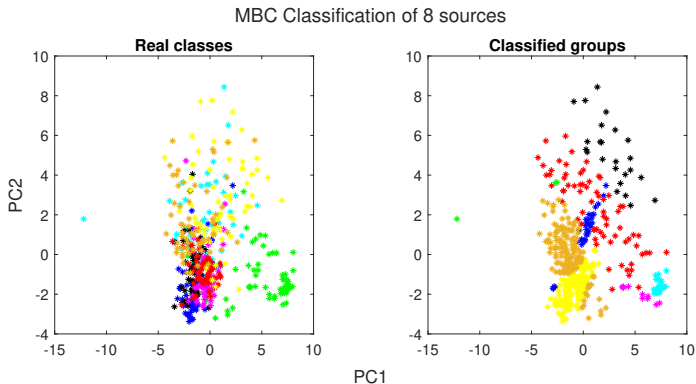


Figure: Classification using MBC on the first two principle components of catch22 attributes - 28,5% success rate

Comparison of classification methods

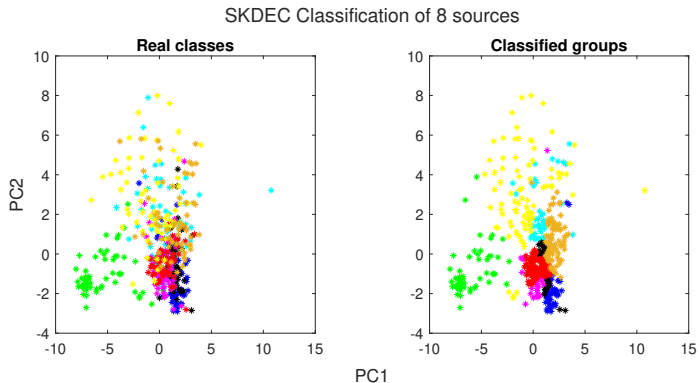


Figure: Classification using SKDEC on the first two principle components of catch22 attributes - 43,9% success rate

Comparison of classification methods

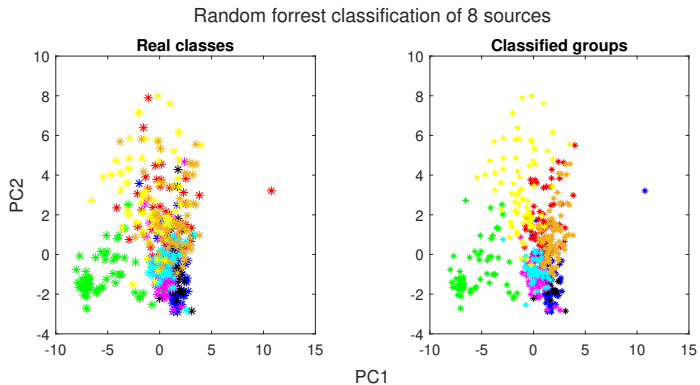
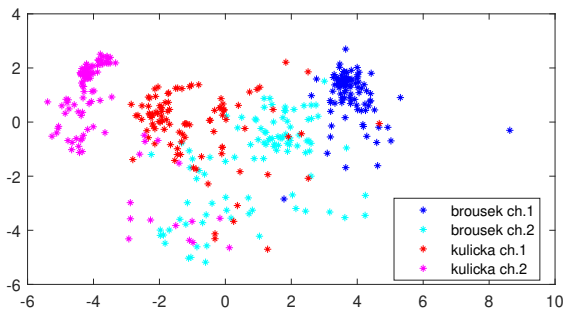


Figure: Classification using Random forrest on catch22 attributes - 65,8% success rate

Future plans

- ▶ FRESH algorithm
- ▶ Transformation of signal into image
- ▶ Classification of entire signals
- ▶ Using more channels



Thank you for your attention